



ISO-9001 Registered Quality System.
ISO-21469 Compliant.

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PRODUCT DATA

LUBRIPLATE FLOKOOOL XX DARK CUTTING OIL

DESCRIPTION

LUBRIPLATE FloKool XX Dark Cutting Oil is a premium, heavy-duty cutting oil of the sulfur saponifiable type. LUBRIPLATE FloKool XX Dark Cutting Oil is medium in viscosity, possesses the proper type and percentage of anti-weld properties.

ADVANTAGES

LUBRIPLATE FloKool XX Dark Cutting Oil has been used very successfully on internal as well as external broaching. When encountering stringy metal during a broaching operation, the addition of 10% to 15% of FISKE's Cloroil Concentrate to LUBRIPLATE FloKool XX Dark will improve the broaching operation.

APPLICATIONS

LUBRIPLATE FloKool XX Dark Cutting Oil is highly recommended for all types of high-speed work, thread cutting, tapping and broaching and also recommended for automatic screw machines and turret lathes. It appears transparent on the work piece.

LUBRIPLATE FloKool XX Dark Cutting Oil is recommended for ferrous metals inclusive of aluminum. Not recommended for brass, bronze or copper.

Typical Test Data

| PROPERTY | TEST METHOD | TYPICAL RESULTS* |
|----------------------------|-----------------------|------------------|
| Viscosity: SUS/cSt @ 100°F | ASTM D-2161/ D-445 | 145/31 |
| Flash Point | ASTM D-92 | 340°F/171°C |
| Fire Point | ASTM D-92 | 360°F/182°C |
| API Gravity | ASTM D-287 | 21.3 |
| Sulfur | | Yes |
| Active Sulfur | | Yes |
| Chlorine | | No |
| Fatty Material | | Yes |
| Color | Visual | Black |

PACKAGING AVAILABLE

Part No.

| | |
|------------------------|-----------|
| Carton 4/1 Gallon Jugs | L0530-057 |
| 5 Gallon Pail | L0530-060 |
| 55 Gallon Drum | L0530-062 |

